



TECHNICAL DATA		50 Hz	60 Hz
• Power	kW - HP	25 - 33,5	29 - 38,8
• Input voltages ^{1) 2)} Current settings available	V A	345D ... 415D 52D	380D ... 480D 52D
• Electrical cable length Electrical plug		9 meters Not supplied	
• ATEX mark		 II 3D - Ex c t IIIB T135°C Dc	
• Electric protection ^{a)} Insulation class ^{b)} Energetic class ^{c)}		IP 55 F IE1	
• Maximum vacuum Optimum vacuum ³⁾	mmHg	6.200 4.400	6.200 4.400
• Maximum air flow	l/min - m ³ /h	18.500 - 1.110	22.167 - 1.330
• Acoustic level ^{d)}	dB (A)	78	79
• Dust bin: capacity wheels diameter	l mm	175 100	
• Diameters: material inlet wheels ⁴⁾ (front - rear)	mm	100 250 - 200	
• Dimensions: L x W x H (H.008) Weight	mm kg	2.020 x 887 x 2.166 (2.166 - 2.221) 705	
• Packing size ⁵⁾ : L x W x H (H.008) Weight	mm kg	2.100 x 950 x 2.340 (2.340 - 2.400) 720	
• Primary filter		Star filter	
Surface area Diameter	cm ² - m ² mm	65.000 - 6,5 780	
Dust Class ^{6) e)} Media ⁷⁾		M Antistatic polyester	
Filter cleaning ⁸⁾		Electric filter shaker with push-button	
• Automatic filter cleaning - Optional		Cartridges kit	
Surface area Nominal output	cm ² - m ² m ³ /h	126.400 - 12,64 4.530	
Dust Class ^{e)} Media		M Antistatic polyester	
Compressed air consumption pressure	nl/min bar	48 4 ÷ 6	
• Upstream absolute filter - Optional		HEPA 14	
Surface area Nominal output	cm ² - m ² m ³ /h	120.000 - 12,0 1.200	
Dust Class ^{f)} Media		H14 Glass fibre	
Efficiency M.P.P.S. ^{f)} (with 0,18 µm particles)		99,995%	

¹⁾ Other input voltages upon request

²⁾ **Default factory setting: 400 V - 50 Hz**

³⁾ Maximum vacuum in continuous run

⁴⁾ Antistatic wheels

⁵⁾ Standard packing size

⁶⁾ PTFE coated antistatic star filter available upon request

⁷⁾ Other materials available according to the material to be vacuumed

⁸⁾ **Electric filter shaker with push-button included**

Normatives: a) IEC60529; b) IEC60085; c) IEC60034-2-1; d) EN60704-2-1; e) EN60335-2-69; f) EN1822

AVAILABLE VERSIONS

• **K25S.022B** 175 litres three phase vacuum cleaner - IP55 - ATEX zone 22

OPTIONS

• 001	AISI 304 stainless steel dust bin (instead of the painted one)	
• 002	AISI 304 stainless steel dust bin and filtering chamber	
• 003	Entirely made out of AISI 304 stainless steel	upon request
• 004	Liquids switch off	not available
• 005	Upstream absolute filter (HEPA) - version: painted AISI 304 stainless steel	upon request
• 006	Electric filter shaker with push-button	included
• 008	Automatic reverse jet cartridge filtering system	
• 066	Dust bin overfilling switch off	
•	Reinforced dust bin	
•	On/off arrangement through micro-switch	
•	Overheating safety relief valve	included

For an effective and proper use according to your application requirements, please see our accessories and spare parts catalogue.
Versions available: • **L-M-H** filtration (for hazardous powders vacuuming) certification

